

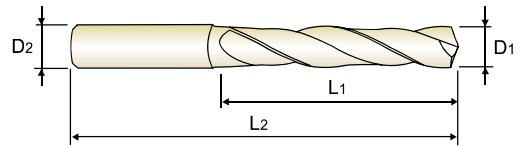


**CARBIDE, DREAM DRILLS
PUNTE ELICOIDALI IN MD - DREAM DRILLS**

**SHORT
CORTA**

- ▶ Drilling for Steel, Cast Steel, Cast Iron, Malleable Cast Iron
- ▶ Self centering and chip breaking by R-thinning
- ▶ Wave shape and negative land on the cutting edge for low thrust, stable torque and long tool life
- ▶ Optimized flute shape for strength of drilling and smooth chip evacuation

- ▶ Foratura di Acciaio, Acciaio fuso, Ghisa e Ghisa malleabile.
- ▶ L'affilatura "R-thinning", migliora il centraggio e la truciolatura.
- ▶ Bassi sforzi torsionali e grande stabilità grazie al tagliente ondulato.
- ▶ Geometria dei canali truciolo ottimizzata per aumento robustezza e migliore evacuazione.



P.106, 107

3 × D

CODICE	Diametro punta	Diametro gambo	Lungh. elica	Lunghezza totale
TiAlN	D1	D2	L1	L2
DH423030	3.0	6	20	62
DH423031	3.1	6	20	62
DH423032	3.2	6	20	62
DH423033	3.3	6	20	62
DH423034	3.4	6	20	62
DH423035	3.5	6	20	62
DH423036	3.6	6	20	62
DH423037	3.7	6	20	62
DH423038	3.8	6	24	66
DH423039	3.9	6	24	66
DH423040	4.0	6	24	66
DH423041	4.1	6	24	66
DH423042	4.2	6	24	66
DH423043	4.3	6	24	66
DH423044	4.4	6	24	66
DH423045	4.5	6	24	66
DH423046	4.6	6	24	66
DH423047	4.7	6	24	66
DH423048	4.8	6	28	66
DH423049	4.9	6	28	66
DH423050	5.0	6	28	66
DH423051	5.1	6	28	66
DH423052	5.2	6	28	66
DH423053	5.3	6	28	66

CODICE	Diametro punta	Diametro gambo	Lungh. elica	Lunghezza totale
TiAlN	D1	D2	L1	L2
DH423054	5.4	6	28	66
DH423055	5.5	6	28	66
DH423056	5.6	6	28	66
DH423057	5.7	6	28	66
DH423058	5.8	6	28	66
DH423059	5.9	6	28	66
DH423060	6.0	6	28	66
DH423061	6.1	8	34	79
DH423062	6.2	8	34	79
DH423063	6.3	8	34	79
DH423064	6.4	8	34	79
DH423065	6.5	8	34	79
DH423066	6.6	8	34	79
DH423067	6.7	8	34	79
DH423068	6.8	8	34	79
DH423069	6.9	8	34	79
DH423070	7.0	8	34	79
DH423071	7.1	8	41	79
DH423072	7.2	8	41	79
DH423073	7.3	8	41	79
DH423074	7.4	8	41	79
DH423075	7.5	8	41	79
DH423076	7.6	8	41	79
DH423077	7.7	8	41	79

▶ SEGUE

⊙ : Specifico ○ : Adatto

ISO	P										M				K						
Descrizione Materiale	Acciai non legati					Acciai basso legati					Acciai inox				Ghisa grigia		Ghisa nodulare		Ghisa malleabile		
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
HRc	13	25	28	32	30	10	29	32	38	15	35	15	23	10	10	26	3	25	21	21	
HB	125	190	250	270	180	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230	
Consigliato	⊙	⊙	⊙	○	○	⊙	⊙	○	○	⊙	○	○	○	○	⊙	○	⊙	○	⊙	○	
ISO	N										S							H			
Descrizione Materiale	Leghe di alluminio		Alluminio fuso, legato			Rame e leghe di rame (Bronzo / Ottone)		Materiali non ferrosi			Super leghe resistenti al calore					Leghe di titanio		Acciai temprati	Fusione di ghisa	Ghisa indurita	
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Consigliato																					

i-ONE DRILLS
i-DREAM DRILLS
DREAM DRILLS PRO
DREAM DRILLS ACCIAI
DREAM DRILLS HIGH FEED
DREAM DRILLS FLAT BOTTOM
DREAM DRILLS INOX
DREAM DRILLS ALU
DREAM DRILLS CFRP
DREAM DRILLS MQL
50 - 70 HRC
PUNTE MD NON RIVESTITE
MULTI-1 DRILLS
PUNTE EVOLUTE HPD
GOLD-P DRILLS
SUPER-GP DRILLS
PUNTE GAMBO CILINDRICO
PUNTE ATTACCO CM
PUNTE A CENTRARE NC
PUNTE A CENTRARE PER TORNI
PUNTE A CUSPIDE
ALESATORI
SVASATORI
LAMATORI

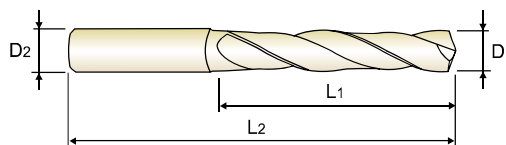


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DIN 6537

MG

30°

h6

m7

140°



P.106, 107

3 x D

Unità: mm

CODICE	Diametro punta	Diametro gambo	Lungh. elica	Lunghezza totale
TiAIN	D1	D2	L1	L2
DH423078	7.8	8	41	79
DH423079	7.9	8	41	79
DH423080	8.0	8	41	79
DH423081	8.1	10	47	89
DH423082	8.2	10	47	89
DH423083	8.3	10	47	89
DH423084	8.4	10	47	89
DH423085	8.5	10	47	89
DH423086	8.6	10	47	89
DH423087	8.7	10	47	89
DH423088	8.8	10	47	89
DH423089	8.9	10	47	89
DH423090	9.0	10	47	89
DH423091	9.1	10	47	89
DH423092	9.2	10	47	89
DH423093	9.3	10	47	89
DH423094	9.4	10	47	89
DH423095	9.5	10	47	89
DH423096	9.6	10	47	89
DH423097	9.7	10	47	89
DH423098	9.8	10	47	89
DH423099	9.9	10	47	89
DH423100	10.0	10	47	89
DH423101	10.1	12	55	102

CODICE	Diametro punta	Diametro gambo	Lungh. elica	Lunghezza totale
TiAIN	D1	D2	L1	L2
DH423102	10.2	12	55	102
DH423103	10.3	12	55	102
DH423104	10.4	12	55	102
DH423105	10.5	12	55	102
DH423106	10.6	12	55	102
DH423107	10.7	12	55	102
DH423108	10.8	12	55	102
DH423109	10.9	12	55	102
DH423110	11.0	12	55	102
DH423111	11.1	12	55	102
DH423112	11.2	12	55	102
DH423113	11.3	12	55	102
DH423114	11.4	12	55	102
DH423115	11.5	12	55	102
DH423116	11.6	12	55	102
DH423117	11.7	12	55	102
DH423118	11.8	12	55	102
DH423119	11.9	12	55	102
DH423120	12.0	12	55	102
DH423123	12.3	14	60	107
DH423125	12.5	14	60	107
DH423128	12.8	14	60	107
DH423130	13.0	14	60	107
DH423135	13.5	14	60	107

▶ SEGUE

◎ : Specifico ○ : Adatto

ISO	P										M				K						
	Acciai non legati					Acciai basso legati					Acciai alto legati Acciai da utensili				Acciai inox		Ghisa grigia		Ghisa nodulare		Ghisa malleabile
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
HRc	13	25	28	32	30	10	29	32	38	15	35	15	23	10	10	26	3	25		21	
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230	
Consigliato	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	
ISO	N									S						H					
	Leghe di alluminio		Alluminio fuso, legato			Rame e leghe di rame (Bronzo / Ottone)			Materiali non ferrosi		Super leghe resistenti al calore						Leghe di titanio		Acciai temprati	Fusione di ghisa	Ghisa indurita
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Consigliato																					


DH404, DH423, DH424 SERIES

 n = giri/min.
fn = mm/giro

ISO	VDI 3323	Descrizione materiale	Vc (m/min)	Parametri	Diametro punta (mm)		Vc (m/min)	Parametri	Diametro punta (mm)		
					1.0	2.0			3.0	4.0	5.0
P	1	Acciai non legati	70	n fn	22280	11140	100	n fn	10610	7960	6370
	2				0.03-0.05	0.05-0.07			0.06-0.12	0.08-0.14	0.14-0.20
	3				22280	11140			10610	7960	6370
	4				0.03-0.05	0.05-0.07			0.06-0.12	0.08-0.14	0.14-0.20
	5				22280	11140			10610	7960	6370
	6	Acciai basso legati	60	n fn	19100	9550	80	n fn	8490	6370	5090
	7				0.03-0.05	0.05-0.07			0.04-0.10	0.07-0.13	0.10-0.16
	8				19100	9550			8490	6370	5090
	9				0.03-0.05	0.05-0.07			0.06-0.12	0.08-0.14	0.10-0.20
	10	Acciai alto legati Acciai da utensili	50	n fn	15920	7960	70	n fn	7430	5570	4460
	11				0.03-0.05	0.05-0.07			0.04-0.10	0.07-0.13	0.10-0.16
M	12	Acciai inox	50	n fn	15920	7960	70	n fn	7430	5570	4460
	13				0.03-0.05	0.05-0.07			0.06-0.12	0.08-0.14	0.14-0.20
	14				11140	5570			4770	3580	2860
K	15	Ghisa grigia	70	n fn	22280	11140	100	n fn	10610	7960	6370
	16				0.04-0.06	0.04-0.06			0.08-0.14	0.12-0.18	0.18-0.24
	17	Ghisa nodulare	70	n fn	22280	11140	100	n fn	10610	7960	6370
	18				0.04-0.06	0.04-0.06			0.08-0.14	0.12-0.18	0.18-0.24
	19	Ghisa malleabile	60	n fn	15920	7960	80	n fn	7430	5570	4460
	20				0.04-0.06	0.04-0.06			0.06-0.12	0.08-0.14	0.14-0.20
N	21	Leghe di alluminio	70	n fn	22280	11140	100	n fn	10610	7960	6370
	22				0.04-0.06	0.04-0.06			0.08-0.14	0.12-0.18	0.18-0.24
	23	Alluminio fuso, legato	65	n fn	20690	10350	80	n fn	8490	6370	5090
	24				0.04-0.06	0.04-0.06			0.06-0.12	0.08-0.14	0.14-0.20
	25				22280	11140			10610	7960	6370
	26				0.04-0.06	0.04-0.06			0.08-0.14	0.12-0.18	0.18-0.24
	27	Rame e leghe di rame (Bronzo / Ottone)	50	n fn	19100	9550	80	n fn	8490	6370	5090
	28				0.04-0.06	0.04-0.06			0.08-0.14	0.12-0.18	0.18-0.24
	29	Materiali non ferrosi	50	n fn	15920	7960	70	n fn	7430	5570	4460
	30				0.03-0.05	0.05-0.07			0.06-0.12	0.08-0.14	0.14-0.20
S	31	Super leghe resistenti al calore	70	n fn	22280	11140	100	n fn	10610	7960	6370
	32				0.04-0.06	0.04-0.06			0.08-0.14	0.12-0.18	0.18-0.24
	33				22280	11140			10610	7960	6370
	34				0.04-0.06	0.04-0.06			0.08-0.14	0.12-0.18	0.18-0.24
	35				19100	9550			8490	6370	5090
	36	Leghe di titanio	50	n fn	15920	7960	70	n fn	7430	5570	4460
	37				0.03-0.05	0.05-0.07			0.06-0.12	0.08-0.14	0.14-0.20
H	38	Acciai temprati	70	n fn	22280	11140	100	n fn	10610	7960	6370
	39				0.04-0.06	0.04-0.06			0.08-0.14	0.12-0.18	0.18-0.24
	40	Fusione di ghisa	50	n fn	15920	7960	70	n fn	7430	5570	4460
	41				0.03-0.05	0.05-0.07			0.06-0.12	0.08-0.14	0.14-0.20

► Ridurre gli avanzamenti secondo le seguenti indicazioni

Avanzamento 100%: DH404(3×D), DH423(3×D) **Avanzamento 75%:** DH424(5×D)

n = giri/min.
 fn = mm/giro

VDI 3323	Parametri	Diametro punta (mm)							
		6.0	8.0	10.0	12.0	14.0	16.0	18.0	20.0
1									
2	n	5310	3980	3180	2650	2270	1990	1770	1590
	fn	0.16-0.22	0.18-0.24	0.20-0.28	0.22-0.30	0.22-0.32	0.24-0.34	0.28-0.38	0.30-0.40
3	n	5310	3980	3180	2650	2270	1990	1770	1590
	fn	0.16-0.22	0.18-0.24	0.20-0.28	0.22-0.30	0.22-0.32	0.24-0.34	0.28-0.38	0.30-0.40
4	n	5310	3980	3180	2650	2270	1990	1770	1590
	fn	0.12-0.18	0.14-0.2	0.14-0.24	0.16-0.24	0.18-0.26	0.18-0.28	0.20-0.30	0.22-0.32
5	n	4240	3180	2550	2120	1820	1590	1410	1270
	fn	0.12-0.18	0.14-0.2	0.14-0.24	0.16-0.24	0.18-0.26	0.18-0.28	0.20-0.30	0.22-0.32
6	n	5310	3980	3180	2650	2270	1990	1770	1590
	fn	0.16-0.22	0.18-0.24	0.20-0.28	0.22-0.30	0.22-0.32	0.24-0.34	0.28-0.38	0.30-0.40
7	n	4240	3180	2550	2120	1820	1590	1410	1270
	fn	0.12-0.24	0.16-0.28	0.20-0.30	0.21-0.30	0.22-0.35	0.25-0.36	0.28-0.38	0.30-0.40
8	n	4240	3180	2550	2120	1820	1590	1410	1270
	fn	0.12-0.18	0.14-0.2	0.14-0.24	0.16-0.24	0.18-0.26	0.18-0.28	0.20-0.30	0.22-0.32
9	n	2120	1590	1270	1060	910	800	710	640
	fn	0.10-0.16	0.12-0.18	0.12-0.20	0.13-0.22	0.14-0.23	0.14-0.24	0.16-0.26	0.18-0.28
10	n	3710	2790	2230	1860	1590	1390	1240	1110
	fn	0.12-0.18	0.14-0.20	0.14-0.24	0.16-0.24	0.16-0.26	0.18-0.28	0.20-0.30	0.22-0.32
11	n	2120	1590	1270	1060	910	800	710	640
	fn	0.10-0.16	0.12-0.18	0.12-0.20	0.13-0.22	0.14-0.23	0.14-0.24	0.16-0.26	0.18-0.28
12	n	3710	2790	2230	1860	1590	1390	1240	1110
	fn	0.16-0.22	0.18-0.24	0.20-0.28	0.22-0.30	0.22-0.32	0.24-0.34	0.28-0.38	0.30-0.40
13	n	2390	1790	1430	1190	1020	900	800	720
	fn	0.12-0.18	0.14-0.20	0.14-0.24	0.16-0.24	0.18-0.26	0.18-0.28	0.20-0.30	0.22-0.32
14									
15	n	5310	3980	3180	2650	2270	1990	1770	1590
	fn	0.14-0.26	0.16-0.28	0.24-0.34	0.26-0.36	0.28-0.38	0.30-0.40	0.32-0.42	0.34-0.44
16	n	4240	3180	2550	2120	1820	1590	1410	1270
	fn	0.16-0.22	0.18-0.24	0.20-0.28	0.22-0.30	0.22-0.32	0.24-0.34	0.28-0.38	0.30-0.40
17	n	5310	3980	3180	2650	2270	1990	1770	1590
	fn	0.14-0.26	0.16-0.28	0.24-0.34	0.26-0.36	0.28-0.38	0.30-0.40	0.32-0.42	0.34-0.44
18	n	3710	2790	2230	1860	1590	1390	1240	1110
	fn	0.16-0.22	0.18-0.24	0.20-0.28	0.22-0.30	0.22-0.32	0.24-0.34	0.28-0.38	0.30-0.40
19	n	4240	3180	2550	2120	1820	1590	1410	1270
	fn	0.14-0.26	0.16-0.28	0.24-0.34	0.26-0.36	0.28-0.38	0.30-0.40	0.32-0.42	0.34-0.44
20	n	3710	2790	2230	1860	1590	1390	1240	1110
	fn	0.16-0.22	0.18-0.24	0.20-0.28	0.22-0.30	0.22-0.32	0.24-0.34	0.28-0.38	0.30-0.40
21									
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41									

Gruppi Materiali - tabella generica

ISO	VDI 3323	Descrizione Materiale	Composizione / Struttura / Trattamento		HB	HRC	Esempi	Pag	
P	1	Acciai non legati	0.15% C	Ricotto	125		S15C, C15, 1015	689	
	2		0.45% C	Ricotto	190	13	S45C, C45, 1045		
	3		0.45% C	Bonificato	250	25			
	4		0.75% C	Ricotto	270	28	SK5, Ck75, 1080		
	5		0.75% C	Bonificato	300	32			
	6	Acciai basso legati		Ricotto	180	10	SCM440, 42CrMo4, 410		
	7			Bonificato	275	29			
	8			Bonificato	300	32			
	9			Bonificato	350	38			
	10	Acciai alto legati Acciai da utensili		Ricotto	200	15	SKD, D2		
	11			Bonificato	325	35	SKH, SUH, M42		
M	12	Acciai inox	Ferritico / Martensitico	Ricotto	200	15	SUS 420, X40Cr13, 420	696	
	13		Martensitico	Bonificato	240	23			
	14			Austenitico	180	10			SUS 316, 316, X5CrNiMo 17 12 2
K	15	Ghisa grigia	Perlitica / Ferritica		180	10	FC, GG, EN-GJL-250	698	
	16		Perlitica (Martensitica)		260	26			
	17	Ghisa nodulare	Ferritica		160	3	FCD, GGG, EN-GJS-500-7		
	18		Perlitica		250	25			
	19	Ghisa malleabile	Ferritica		130		FCMW, FCMP, GTS, GJMB350-10		
	20		Perlitica		230	21			
N	21	Legha di alluminio	Non Trattabile		60		SAE 1000, AlMg 1, 3.3315	700	
	22		Trattabile Temprato		100		SAE 7050, AlCuMg 1, 3.1325		
	23	Alluminio fuso, legato	≤ 12% Si, Non Trattabile		75		ADC12, G-AlSi12, 3.2581		
	24		≤ 12% Si, Trattabile Temprato		90		C4BS, G-AlSi10Mg, 3.2381		
	25		> 12% Si, Non trattabile		130				
	26		Rame e leghe di rame (Bronzo / Ottone)	Leghe, PB>1%		110			CuZn36Pb 3, 2.0375
	27	CuZn, CuSnZn (Ottone)		90		CuZn 15, 2.0240			
	28	CuSn, rame senza pimbo e rame elettrolitico				G-CuZn40Fe, 2.0590			
	29	Materiali non ferrosi	Duroplastic, Plastiche rinforzate fibra				CFRP		
	30		Gomma, Legno, etc.						
S	31	Super leghe resistenti al calore	Base Fe	Ricotto	200	15	X12 NiCrSi 36-16, 1.4864	702	
	32			Invecchiato	280	30			
	33			Ricotto	250	25			Inconel 718, NiCr20TiAl, 2.4631
	34		Base Ni o Co	Invecchiato	350	38			
	35			Fuso	320	34			G-X120Mn12, 1.3401
	36	Leghe di titanio	Titanio puro		400 Rm				
	37		Alpha + Beta Leghe	Temprato	1050Rm		TiAl6V4, 3.7165		
H	38	Acciai temprati		Temprato	550	55	SK3	704	
	39			Temprato	630	60			
	40	Fusione di ghisa		Fuso	400	42			
	41	Ghisa indurita		Temprato	550	55			

Informazioni tecniche

Gruppi Materiali

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRc
			AISI/ASTM/SAE	BS	EN	0.15% C, Ricotto						
1.0037	STKM 12 C	St 37-2	-	4360 40 B	S235JR	E24-2	1311	Fe 360 B			16D	
1.0038	STKM 12 A	St 37-3	A570.36	4360 40 C	S275J2G3	E28-3	1312	Fe 360 D FF			ST14KP	
1.0045	SM 490 YA	S 355 JR	-	-	S 1207	E36-2	-	Fe 510 BFN				
1.0050	SS 50	St 50-2	A570 Gr. 50	4360 50 B	E 295	A50-2	2172	Fe 490			ST5PS	
1.0060	SM 58	St 60-2	A572 Gr. 65	4360 55 E	-	A60-2	1650	Fe 60-2			ST6PS	
1.0114		S 235 J0	-	En 40C	S 235 J0	E24-3		Fe 360 CFN				
1.0143		S 275 J0	-	-	S 275 J0	E28-3	1414	Fe 430 C				
1.0144	SM41C, SM400	St 44-3 N	A573 Gr. 81	4360 43C	S 275 J2 G3	E28-3	1412	Fe 430 D FF			ST14KP	
1.0149		Ro St 44-2	-	43C	S 275 J0 H	-	1412	Fe430C				
1.0301	S10C	C10	1010	045M10	C10	34C10, XC10		C10	F.1511	G10100	10	
1.0330	SPCC	St 12	-	DC 01	Fe P01	DC 01/Fe P01	1142	Fe P01			15KP	
1.0335	SPHE	D D 13 (StW 24)	A622(1008)	H S 3	D D 13	3C		FeP13			08KP	
1.0338	SPCE	St 4	A620(1008)	14491CR	Fe P04	Fe 14	1147	DC04/FeP04			08JU	
1.0345	SPV 50	P235 GH	A516 Gr. 65	P 235 GH	P 235 GH	A 37 CP	1330	Fe E 235		K02503		
1.0401	S15C	C15	1015	080M15	-	C18RR, XC18	1350	C15, C16	F.1110	G10170	15	
1.0402	S20C	C22	1020	050 A 20	1 C 22	C20	1450	C 20	F.1120	G10200	20	
1.0425	SPV315	P265GH/HII				A42CP	1430	Fe4101KW		K02801	16K	
1.0443	SC 450	G5-45	A2765-35	A1		E23-45M	1305					
1.0539		S355NH				TSE355-4	2134	Fe510B				
1.0545		S355N		4360-50E		E355R	2334	FeE355KG				
1.0546		S355NL		4360-50EE		E355FP	2135	FeE355KT				
1.0547		S355J0H		4360-50C		TSE355-3	2172	Fe510C				
1.0549		S355NLH					2135	Fe510D				
1.0553	SM 520 M	St52-3U	A14880-40	4360-50C		320-560M	1606	Fe510C				
1.0562	SM490A	St E 355	A633 Gr. C	P 355 N		FeE355KGN	2132	Fe E 355 KG		K12000	15GF	
1.0565		W St E 355		P 355 NH		P 355 NH	2106	Fe E 355 KW		K01600		
1.0566	SLA 37	T St E 355		P 355 NL1		P 355 NL1	2107	Fe E 355 KT				
1.0570	SM 50 YA	St 52-3	1	4360-50 C	S355JR	E36-3	2172	Fe 510 B			17G15	
1.0715	SUM22	9SMn28	1213	230M07		S250	1912	CF9SMn28	F.2111	G12130		
1.0718	SUM22L	9SMnPb28	12L13			S250Pb	1914	CF9SMnPb28	F.2112	G12134		
1.0721		10S20	1108	10S20		10S20		CF10S20	F.2121	G11080		
1.0722		10SPb20	11L08			10PbF2		CF10SPb20		G11084		
1.0736	SUM25	9SMn36	1215			S300		CF9Mn36	F.2113	G12150		
1.0737		9SMnPb36	12L14			S300Pb	1926	CF9SMnPb36	F.2114	G12144		
1.0972		S315MC		1501-40F30		E315D						
1.0976		S355MC		1501-43F35		E355D	2642	FeE355TM				
1.0982		S460MC		1501-50F45								
1.0984		S500MC				E490D	2662	FeE490TM				
1.0986		S500MC		1501-60F55		E560D		FeE560TM				
1.1121	S10C	Ck10	1010	040A10		XC10	1265	C10	F.1510	G10100	10	
1.1141	S15	Ck15	1015	040A15	32C	XC15	1370	C15	F.1110	G10150	15	
1.1151	S20C	C22E	1020	055M15		2C22	1450	C20	F.1120	G10230	20	
1.8900	S25C	StE380	A572-60	436055E			2145	FeE390KG				
		St44-2	A36	436043A		NFA35-501E28	1411					
		StE320-3Z		1501160			1421					

Informazioni tecniche

Gruppi Materiali

P	VDI 3323 2		Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
	Acciai non legati			0.45% C, Ricotto					190	13		
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
1.0501	S35C	C35	1035	080A32		1C35	1572	C35	F.113	G10350	35	
1.0503	S45C	C45	1045	060A47		XC42HTTS	1672	C45	F.114	G10450	45	
1.0511	S40C	C40	1040	080M40		1C40		C40	F.114.A	G10400	40	
1.0540	S50C	C50					1674	C50		G10500		
1.0551		G5-52	A2770-36	A2		280-480M	1505					
1.0553	SM 520 M	St52-3U	A14880-40	4360-50C		320-560M	1606	Fe510C				
1.0577		S 355 J2 G 4	A738	Fe 510 D 2 FF		A52FP	2107					
1.0726		35S20	1140	212M36	8M	35MF6	1957			G11400	40	
1.0727		45S20	1146			45MF4	1973			G11460		
1.1157		40Mn4	1039	150M36	15	40M5				G10390	40G	
1.1158	S25C	C25E	1025	070M25		XC25		C25	F.1120	G10250	25	
1.1166	SMn433H	34Mn5	1536						T0.B	G15360		
1.1167	SMn438(H)	36Mn5	1335	150M36		40M5	2120	36Mn6	F.1203	G13350	35G2	
1.1170	SCMn1	28Mn6	1330	150M28	14A	20M5		C28Mn	28Mn6	G13300	30G	
1.1178	S30C	C30E		080M30		XC32		C30	2C30	G10300		
1.1180		C35R	1035	080A35		3C35	1572		F.1135	G10350		
1.1181	S35C	C35E	1035	080A35		XC38	1572	C36	F.1130	G10340	35	
1.1191	S45C	Ck45	1045	080A46		XC45	1672	C45	F.1140		45	
1.1206	S50C	C50E	1050	080M50		2C50	1674	C50		G10500	50	
1.1213	S50C	Cf53	1050	070M55		XC48HTS	1674	C53		G10500	50	

P	VDI 3323 3		Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
	Acciai non legati			0.45% C, Ricotto					250	25		
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
1.0481	SG365	17 Mn 4/P 295 GH	A516 Gr.70	224-460B	P 295 GH	A 48 CP	2102	Fe E 295	A47RCl	K03501	14G2	
1.0501	S35C	C35	1035	080A32		1C35	1572	C35	F.1130	G10350	35	
1.0503	S45C	C45	1045	060A47		XC42HTTS	1672	C45	F.1140	G10450	45	
1.0614		C76D	1074			XC75				G10750		
1.0616		C86D	1086			XC80		C85		G10860		
1.0618		C92D	1095			XC90				G10950		
1.0726		35S20	1140	212M36	8M	35MF6	1957			G11400	40	
1.1157		40Mn4	1039	150M36	15	40M5				G10390	40G	
1.1165	SMn433H	30Mn5	1036	120M36		35M5		30Mn5	F.8211	K13300	30G2	
1.1167	SMn438(H)	36Mn5	1335	150M36		40M5	2120	36Mn6	F.1203	G13350	35G2	
1.1186	S40C	C40E	1040	060A40		2C40		C40		G10400		
1.1191	S45C	Ck45	1045	080M46		2C45	1672	C45	F.1140		45	
1.1201	S50C	C45R	1049	080M46		3C45	1660	C45	F.1145		38HM	
1.1213	S50C	Cf53	1050	070M55		XC48HTS	1674	C53		G10500	50	
1.7242	SCM 418 H	18CrMo4										
1.7337		16CrMo4-4	A387 Gr.12					A18CrMo45KW		K11564	15C M	
1.7362	SCMV 6	12CrMo195		3606-625		Z10CD5-05		16CrMo205		K41545		
		17MnV6	A572-60	436055E		NFA35-501E36	2142					

Informazioni tecniche

Gruppi Materiali

Mat'l No.	JIS	DIN	AISI/ASTM/SAE	Descrizione Materiale			Composizione / Struttura / Trattamento					HB 180	HRC 10
				BS	EN	Acciaio basso legato	Ricotto						
							AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
1.0116		St 37-3	A570 Gr. 36	4360-40C	S 235 J2 G3		E24-3	1312	Fe 360 D1(2)	AE235D		ST3KP	
1.0904	SKH 1, SKT 4	55Si7	9255	250A53	45		55S7	2085	55Si8	56Si7	G92550	55S2	
1.0961	SUP 7	60SiCr7	9262				60SC6		60SiCr8	60SiCr8	G92620		
1.2067		100Cr6	L3	BL3			Y100C6			100Cr6			
1.2108		90CrSi5	L1					2092	105WCR5				
1.2210		115CrV3	L2				100C3		107CrV3KU	F.520L		11KHF	
1.2241		51CrV4											
1.2330	SCM435TK	35CrMo4	4135	708A37			34CD4	2234	35CrMo4			35KHM	
1.2419	SKS31	105WCr6		105WC13			105WC13	2140	10WCr6			CWG	
1.2510	SKS3	100MnCrW4	01	B01			90MWCV 5	2140	95 MnWCr 5 KU	F.5220		9KHVG	
1.2542		45WCrV7	S1	BS1				2710	45WCrV8KU			5CW2SF	
1.2550		60WCrV7	S1				55WC20	2710	58WCr9KU			5KHV2SF	
1.2713	SKT4	55NiCrMoV6	L6				55NCDV7			F.520S		5C NM	
1.2721		50NiCr13	L6				55NVC6	2550		F.528			
1.2842		90MnCrV8	02	B02			90MV8				T31502	9G2F	
1.3501		100Cr2	E50100										
1.3505	SUI2	100Cr6	52100	25135	31		100C6	2258	100Cr6	F.1310		SC C 15	
1.5024		46Si7					45S7		46Si7	F.1451			
1.5025		51Si7	9259H		50Si7		51S7	2090	50Si7	F.1450			
1.5026		55Si7			56Si7		55S7	2085	55Si7	F.1440	G92550	55S2	
1.5027		60Si7	9260	251A60	60Si7		60S7		60Si7	F.1441	G92600	60S2	
1.5028	SUP7	65Si7	9260H										
1.5415	STFA 12	15Mo3	A204Gr.A	1503-243B			15D3	2912	16Mo3(KG)	F.2601	K11820		
1.5419	SCPH11	20Mo4	4419	1503-243-430				2512	G20Mo5		G44190		
1.5423	SB450M	16Mo5	4520	1503-245-420					16Mo5(KG)	F.2602	K11522		
1.5622		14Ni6	A350-LF5				16N6		14Ni6(KG)	F.2641			
1.5732	SNC415(H)	14NiCr10	3415				14NC11		16NiCr11				
1.5752	SNC815(H)	14NiCr14	3310	655M13	36A		12NC15					20X2H4A	
1.6511	SUP10	36CrNiMo4	9840	816M40	110		40NCD3		36NiCrMo4(KB)			40C N2MA	
1.6523	SNCM220(H)	21NiCrMo2	8620	805M20	362		20NCD2	2506	20NiCrMo2			20C GNM	
1.6546	SNCM240	40NiCrMo2-2	8740	311-Tyre7					40NiCrMo2(KB)			38C GNM	
1.6566		17NiCrMo6-4											
1.6587		17CrNiMo6		820A16			18NCD6		14NiCrMo13				
1.6657		10NiCrMo13-4							14NiCrMo131				
1.7015	SCr415(H)	10Cr3	5015	523M15			12C3				G50150	15C	
1.7033	SCr430(H)	34Cr4	5132	530A32	18B		32C4		34Cr4(KB)		G51300	35C	
1.7035	SCr440(H)	41Cr4	5140	530M40	18		42C4	2245	41Cr4		G51400	40H	
1.7131	SCR 415	16MnCr5	5115	527M17			16MC5	2511	16MnCr5		G51150	12KHN2	
1.7139		16MnCr5S						2127				18HG	
1.7176	SUP9(A)	55Cr3	5155	527A60	48		55C3	2253	55Cr3			50C GA	
1.7218	SCM420	25CrMo4	4130	CDS110			25CD4	2225	25CrMo4(KB)			20C M	
1.7220	SCM432	34CrMo4	4135	708 A 37			35CD4	2234	34CrMo4			35C M	
1.7223	SNB22-1	41CrMo4	4142						41CrMo4			40C FA	
1.7225	SCM 440 (H)	42CrMo4	4140	708 M 40	42 CrMo 4		42 CD 4	2244	42 CrMo 4	F.1252		38HM	
1.7228		55NiCrMoV6G		823M30	33			2512	653M31				
1.7262	SCM415(H)	15CrMo5					12CD4	2216	12CrMo4				
1.7321		20mOcr4						2625					
1.7335	SCM415(H)	13CrMo4-4	A182-F11	1501-620			15CD4-5	2216	14CrMo45			12C M	
1.7361		32CrMo12		722M24	40B		30CD12	2240	30CrMo12	F.124A			
1.7380		10CrMo9-10	A182F22	1501-622			12CD9-10	2218	12CrMo9			12KH8	

Informazioni tecniche

Gruppi Materiali

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			AISI/ASTM/SAE	BS	EN	Ricotto					180	10
1.7715		14MoV6-3		1503-660-440				13MoCrV6				
1.8159	SUP 10	50CrV4	6150	735A50	47	50CrV4	2230	50CrV4		G61500	50C GFA	
1.8161		58CrV4										
1.8509	SACM 645	41CrAlMo7	A355A	905M39	41B	40CAD6-12	2940	41CrAlMo7				
1.8523		39CrMoV13-9		897M39	40C			36CrMoV12				

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			AISI/ASTM/SAE	BS	EN	Bonificato					275	29
1.5415	STFA 12	15Mo3	A204Gr.A	1503-243B		15D3	2912	16Mo3(KG)	F.2601	K11820		
1.5423	SB450M	16Mo5	4520	1503-245-420				16Mo5(KG)	F.2602	K11522		
1.5622		14Ni6	A350-LF5			16N6		14Ni6(KG)	F.2641			
1.5732	SNC415(H)	14NiCr10	3415			14NC11		16NiCr11				
1.5752	SNC815(H)	14NiCr14	3310	655M13	36A	12NC15					20X2H4A	
1.5755	SNC236	31NiCr14		653M31		18NC13	2534		F.1270			
1.6565	SNCM447	40NiCrMo6	4340	817M40	24	35NCD6	2541	35NiCrMo6(KB)			38C 2N2MA	
1.6587		17CrNiMo6		820A16		18NCD6		14NiCrMo13				
1.6657		10NiCrMo13-4						14NiCrMo131				
1.6957		26NiCrMoV14-5										
1.7015	SCr415(H)	10Cr3	5015	523M15		12C3				G50150	15C	
1.7262	SCM415(H)	15CrMo5				12CD4	2216	12CrMo4				
1.7335	SCM415(H)	13CrMo4-4	A182-F11	1501-620		15CD4-5	2216	14CrMo45			12C M	
1.7380		10CrMo9-10	A182F22	1501-622		12CD9-10	2218	12CrMo9			12KH8	
1.7715		14MoV6-3		1503-660-440				13MoCrV6				
1.7733		24CrMoV55				20CDV6		21CrMoV511				
1.7755		GS-45CrMoV10-4										
1.8070		21CrMoV511						35NiCr9				

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			AISI/ASTM/SAE	BS	EN	Bonificato					300	32
1.1730		C45W3	C45W			XC48						
1.2332	SCM(440)	47CrMo4	4142	708M40	19A	42CD4	2244	42CrMo4				
1.5736	SNC 631 (H)	36NiCr10	3435			30NC11						
1.6523	SNCM220(H)	21NiCrMo2	8620	805M20	362	20NCD2	2506	20NiCrMo2			20C GNM	
1.7033	SCr430(H)	34Cr4	5132	530A32	18B	32C4		34Cr4(KB)		G51300	35C	
1.7218	SCM420	25CrMo4	4130	CDS110		25CD4	2225	25CrMo4(KB)			20C M	
1.8515		32CrMo12		722M24	40B	30CD12	2240	32CrMo12	F.124A			

Informazioni tecniche

Gruppi Materiali

Mat'l No.	JIS	DIN	AISI/ASTM/SAE	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
				BS	EN	Acciaio basso legato	Bonificato					350	38
1.0904	SKH 1, SKT 4	55Si7	9255	250A53	45	55S7	2085	55Si8		G92550	55S2		
1.0961	SUP 7	60SiCr7	9262			60SiCr6		60SiCr8		G92620			
1.2067		100Cr6	L3	BL3		Y100C6		100Cr6					
1.2419	SKS31	105WCr6		105WC13		105WC13	2140	10WCr6			CWG		
1.2542		45WCrV7	S1	BS1			2710	45WCrV8KU			5CW25F		
1.2713	SKT4	55NiCrMoV6	L6			55NCV7			F.520S		5C NM		
1.4882		X50CrMnNiNbN219				Z50CMNNb21-09							
1.5120		38MnSi4											
1.5710	SNC236	36NiCr6	3135	640A35	111A	35NC6							
1.5755	SNC236	31NiCr14		830m31		18NC13	2534		F.1270				
1.6511	SUP10	36CrNiMo4	9840	816M40	110	40NCD3		36NiCrMo4(KB)			40C N2MA		
1.6546	SNCM240	40NiCrMo2-2	8740	311-Tyre7				40NiCrMo2(KB)			38C GNM		
1.7035	SCr440(H)	41Cr4	5140	530M40	18	42C4	2245	41Cr4		G51400	40H		
1.7176	SUP9(A)	55Cr3	5155	527A60	48	55C3	2253	55Cr3			50C GA		
1.7220	SCM432	34CrMo4	4135	708Aa37		35CD4	2234	34CrMo4			35C M		
1.7223	SNB22-1	41CrMo4	4142					41CrMo4			40C FA		
1.7225	SCM 440 (H)	42CrMo4	4140	708 M 40	42 CrMo 4	42 CD 4	2244	42 CrMo 4	F.1252		38HM		
1.7361		32CrMo12		722M24	40B	30CD12	2240	30CrMo12	F.124A				
1.8159	SUP 10	50CrV4	6150	735A50	47	50CrV4	2230	50CrV4	51CrV4	G61500	50C GFA		
1.8161		58CrV4											
1.8509	SACM 645	41CrAlMo7	A355A	905M39	41B	40CAD6-12	2940	41CrAlMo7					
1.8523		39CrMoV13-9		897M39	40C			36CrMoV12					

Mat'l No.	JIS	DIN	AISI/ASTM/SAE	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
				BS	EN	Acciaio alto legato Acciaio da utensili	Ricotto					200	15
1.0347	SPCD	RR St 3	A619	CR 3	Fe P03	F 13		DC03/FeP03			08JU		
1.0723	SUM32	15S22		210A15			1922		F.210F				
1.2080	SKD1	X210Cr12	D3	BD3	X210Cr12	Z200C12		X205Cr12KU		T30403	KH12		
1.2162	SCR 420 H	21MnCr5				20MC5							
1.2311		40CrMnMo7				40CMD8		35cRm08KU					
1.2312		40CrMnMoS8.6	P20+S			40CMD8S							
1.2316		X36CrMo17			X38CrMo16								
1.2343	SKD 6	X38CrMoV5-1	H11	BH11		Z38CDV5		X37CrMoV51KU		T20811	4C 5MF5		
1.2344	SKD61	X40CrMoV5-1	H13	BH13		Z40CDV5	2242	X40CrMoV511KU	F.5318	T20813	4C 5MF15		
1.2363	SKD12	X100CrMoV5-1	A2	BA2		Z100CDV5	2260	X100CrMoV51KU	F.5227		9KH5VF		
1.2379	SKD11	X155CrVMo121	D2	BD2		Z160CDV12	2310	X165CrMoW12KU		T30402	KH12MF	KRUPP2379	
1.2436	SKD 2	X210CrW12	D4(D6)	BD6		Z200CD12	2312	X215CrW121KU	F.5213		KH12		

Informazioni tecniche

Gruppi Materiali

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			AISI/ASTM/SAE	BS	EN	Ricotto					200	15
<div style="display: flex; justify-content: space-between; align-items: center;"> P VDI 3323 10 Acciaio alto legato Acciaio da utensili </div>												
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
1.2510	SKS3	100MnCrW4	01	B01		90MWCV5	2140	95MnWCr5KU	F.5220		9KHVG	
1.2581	SKD5	X30WCrV9-3	H21	BH21		Z30WCV9		X30WCrV93KU	F.526	T20821	3C 2W8F	
1.2601		X165CrMoV12					2310	X160CrMoV12			KH12MF	
1.2606	SKD 62	X37CrMoW51	H12	BH12		Z35CWDV5		X35CrMoW05SKU	F.537	T20812	5C NM	
1.2764		X19NiCrMo4										
1.2767		X45NiCrMo4				45NCD16		40NiCrMoV8KU				
1.2842		90MnCrV8	02	B02		90MV8		90MnVCr8KU		T31502	9G2F	
1.3243	SKH55	S6-5-2-5	T15			KCV06-05-05-04-02	2723	HS6-5-2-5			R6M5K5	
1.3249	SKH 3	S18-1-2-5	T4	BT4		Z80WKCV18-05-04					R18K5F2	
1.3343	SKH51, SKH9	S6-5-2	M2	BM2		Z85WDCV	2722	HS652	F.5604		R6M5	
1.3348	SKH 58	S2-9-2	M7			Z100DCWV09-04-02	2782	HS292	F.5607			
1.3355	SKH 2	S18-0-1	T1	BT1		Z80WCV18-4-01					R18	
1.4718	SUH1	X45CrSi9-3	HNW3	401S45	52	Z45CS9		X45CrSi8	F.322		40C 9S2	
1.5662	SL9N60(53)	X8Ni9	ASMA353	502-650		9Ni		X10Ni9	F.2645			
1.5680		12Ni19	2515	12Ni19		Z18N5						

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			AISI/ASTM/SAE	BS	EN	Bonificato					325	35
<div style="display: flex; justify-content: space-between; align-items: center;"> P VDI 3323 11 Acciaio alto legato Acciaio da utensili </div>												
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
1.2080	SKD1	X210Cr12	D3	BD3	X210Cr12	Z200C12		X205Cr12KU		T30403	KH12	
1.2344	SKD61	X40CrMoV5-1	H13	BH13		Z40CDV5	2242	X40CrMoV511KU	F.5318	T20813	4C 5MF15	
1.2363	SKD12	X100CrMoV5-1	A2	BA2		Z100CDV5	2260	X100CrMoV51KU	F.5227		9KH5VF	
1.2436	SKD 2	X210CrW12	D4(D6)	BD6		Z200CD12	2312	X215CrW121KU	F.5213		KH12	
1.2581	SKD5	X30WCrV9-3	H21	BH21		Z30WCV9		X30WCrV93KU	F.526	T20821	3C 2W8F	
1.2601		X165CrMoV12					2310	X160CrMoV12			KH12MF	
1.2714	SKT 4	55NiCrMoV7	6F3/L6			55NiCrMoV7			F.5205		5KHNV	
1.3202		S12-1-4-5		BT15				HS12-1-5-5				
1.3207		S10-4-3-10		BT42		Z130WKCDV						
1.3243	SKH55	S6-5-2-5	T15			KCV06-05-05-04-02	2723	HS6-5-2-5			R6M5K5	
1.3246		S7-4-2-5	M35			Z110WKCDV07-05-04		HS7-4-2-5				
1.3247	SKH 51	S2-10-1-8	M42	BM42		Z110DKWV09-08-04		HS2-9-1-8			R2AM9K5	
1.3255	SKH 3	S18-1-2-5	T4	BT4		Z80WKCV18-05-04					R18K5F2	
1.3343	SKH51, SKH9	S6-5-2	M2	BM2		Z85WDCV	2722	HS652	F.5604		R6M5	
1.3348	SKH 58	S2-9-2	M7			Z100DCWV09-04-02	2782	HS292	F.5607			
1.3355	SKH 2	S18-0-1	T1	BT1		Z80WCV18-4-01					R18	
1.4718	SUH1	X45CrSi9-3	HNW3	401S45	52	Z45CS9		X45CrSi8	F.322		40C 9S2	
1.4935	SUH 616	X20CrMoWV121	422							S42200		
1.5680		12Ni19	2515	12Ni19		Z18N5						

Informazioni tecniche

Gruppi Materiali

M		VDI 3323 12	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			Acciaio inox			Ferritico / Martensitico, Ricotto					200	15
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
1.4000	SUS403	X6Cr13	403	403S17		Z6C13	2301	X6Cr13	F.3110	S40300	08C 13	ATI 410S
1.4001		X7Cr14	410 S	403S7		Z8C13	2301		F.8401		08C 13	
1.4002	SUS 405	X6CrAl13	405	405S17		Z6CA13	2302	X6CrAl13		S40500		
1.4005	SUS416	X12CrS13	416	416S21		Z11CF13	2380	X12CrS13	F.3411	S41600		ATI 416
1.4006	SUS410	X12Cr13	410	410S21	56A	Z10C13	2302	X12Cr13	F.3401	S41000	12C 13	ATI 410
1.4016	SUS430	X6Cr17	430	430S15	X8Cr17	Z8C17	2320	X8Cr17	F.3113	S43000	12C 17	ATI 430
1.4027	SCS 2	GX20Cr14		420C29		Z20C13M					20C 13L	
1.4028	SUS420J2	X30Cr13	420	420S45		Z30C13	2304			S42020	20C 13	
1.4034	SUS420J2	X46Cr13		420S45		Z40C14		X40Cr14	F.3405			
1.4057	SUS431	X19CrNi17-2	431	431S29	57	Z15CN16-02	2321	X16CrNi16	F.3427	S43100	20C 17N2	431 (HT)
1.4086		GX120Cr29		452C11								
1.4104	SUS430F	X12CrMoS17	430F	420S37		Z10CF17	2383	X10CrS17	F.3117	S43020		
1.4112	SUS 440 B	X90CrMoV18	440B							S44003	95KH18	
1.4113	SUS434	X6CrMo17	434	434S17		Z8CD17-01	2325	X8CrMo17		S43400		AL 434
1.4313	SCS5	X3CrNi13-4	CA6-NM	425C11		Z4CND13-04M	2385	(G)X6CrNi304		J91540		
1.4340		GX40CrNi274								J92615		
1.4417		X2CrNiMoSi195	S31500							S39215		
1.4418		X4CrNiMo165				Z6CND16-04-01	2387					APX4
1.4510	SUS430LX	X6CrTi17	XM8			Z4CT17		X6CrTi17	F.3115	S43035	08C 17T	430 Ti
1.4511	SUS430LK	X6CrNb17				Z4CNb17		X6CrNb17	F.3122			AXC525
1.4512	SUH409	X6CrTi12	409	LW19		Z3CT12		X6CrTi12		S40900		
1.4720		X20CrMo13										
1.4724	SUS 405	X10CrAl13	405	403S17		Z10C13		X10CrAl12	F.311		10C 13SJU	
1.4742	SUS430	X10CrAl18	430	439S15	60	Z10CAS18		X8Cr17	F.3113	S43000	15C 13SJU	
1.4747	SUH4	X80CrNiSi20	HNV6	443S65	59	Z80CSN20-02		X80CrSiNi20	F.320B	S65006		
1.4749		X18CrN28	446								15KH28	
1.4762	SUH446	X10CrAl24	446			Z10CAS24	2322	X16Cr26		S44600		
1.4871	SUH35,SUH36	X53CrMnNiN21-9	EV8	349S54		Z52CMN21-09		X53CrMnNiN219		S63008	55C 20G9AN4	
		X10CrNi15	429									
		X12CrNi18-9	302	302S31		Z10CN18-09	2330					

M		VDI 3323 13	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			Acciaio inox			Martensitico, Bonificato					240	23
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
1.4000	SUS403	X6Cr13	403	403S17		Z6C13	2301	X6Cr13	F.3110	S40300	08C 13	ATI 410S
1.4001		X7Cr14	410 S	403S7		Z8C13	2301		F.8401		08C 13	
1.4006	SUS410	X12Cr13	410	410S21	56A	Z10C13	2302	X12Cr13	F.3401	S41000	12C 13	ATI 410
1.4016	SUS430	X6Cr17	430	430S15	X8Cr17	Z8C17	2320	X8Cr17	F.3113	S43000	12C 17	ATI 430
1.4021	SUS 420J1	X20Cr13	420	420S37		Z20C13	2303	14210	F.5261	S42000	20C 13	ATI 420
1.4027	SCS 2	GX20Cr14		420C29		Z20C13M					20C 13L	
1.4031	SUS 420J2	X40Cr13	420			Z40C14	-2304		F.3404	S42080	40C 13	
1.4034	SUS420J2	X46Cr13		420S45		Z40C14		X40Cr14	F.3405			
1.4057	SUS431	X19CrNi17-2	431	431S29	57	Z15CN16-02	2321	X16CrNi16	F.3427	S43100	20C 17N2	431 (HT)
1.4104	SUS430F	X12CrMoS17	430F	420S37		Z10CF17	2383	X10CrS17	F.3117	S43020		
1.4113	SUS434	X6CrMo17	434	434S17		Z8CD17-01	2325	X8CrMo17		S43400		AL 434
1.4313	SCS5	X3CrNi13-4	CA6-NM	425C11		Z4CND13-04M	2385	(G)X6CrNi304		J91540		
1.4544		A 700	321	S.524		Z 10 CNT 18 11		X6CrNiTi1811		J92630	08C 18N12T	
1.4546		X5CrNiNb18-10	348	347S31				X6CrNiNb1811		J92640		ATI 348
1.4871	SUH35,SUH36	X53CrMnNiN21-9	EV8	349S54		Z52CMN21-09		X53CrMnNiN219		S63008	55C 20G9AN4	
1.4922		X20CrMnV12-1					2317	x20CrMnOn1201				
1.4923		X22CrMoV121										Jethete X20

Informazioni tecniche

Gruppi Materiali

M		VDI 3323		Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRc
		14		Acciaio inox			Austenitico					180	10
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands	
1.4301	SUS 304	X5CrNi18-10	304	304S15		Z5CN18-09	2332		F.3551	S30409	08C 18N10		
1.4305	SUS303	X10CrNiS18-10	303	303S21	58M	Z8CNF18-09	2346	X10CrNiS18.09	F.3508	S30300	30C 18N11	ATI 303	
1.4306	SCS19	X2CrNi1911	304L	304C12	X3CrNi1810KD	Z2CN18-09	2352	GX2CrNi1910	F.3503	S30403	03KH18N11	ATI 304L	
1.4308	SUS304L	GX6CrNi18-9	CF-8	304C15		Z6CN18-10M	2333					CF-8	
1.4310	SUS 301	X10CrNi18-8	301	301S21		Z12CN17-07	2331	X2CrNi1807	F.3517	S30100	07KH16N6	ATI 301	
1.4311	SUS304LN	X2CrNiN18 10	304LN	304S62		Z2CN18-10	2371	X2CrNiN1810	F.3541	S30453	03KH18N11		
1.4312	SCS12	GX10CrNi188	305	302C25		Z10CN18-9M					10C 18N9L	ATI 305	
1.4350	SUS304	X5CrNi18-9	304	304S15	58E	Z6CN18-09	2332	X5CrNi1810	F.3551	S30400		ATI 304	
1.4362		X2CrNiN234	S32304			Z2CN23-04AZ	2327			S32304		ATI 2304TM	
1.4371		X3CrMnNiN18887	202	284S16		Z8CMN18-08-05							
1.4401	SUS316	X5CrNiMo17-12-2	316	316S13		Z3CND17-11-01	2347	X5CrNiMo17 12 2	F.3534	S31600	08KH17H13M2T	ATI 316	
1.4404	SUS316L	X2CrNiMo17-13-2	316L	316S11		Z2CND17-12	2348	X2CrNiMo1712	F.3533	S31603		ATI 316L	
1.4406	SUS316LN	X2CrNiMoN17122	316LN	316S61		Z2CND17-12AZ		X2CrNiMoN1712	F.3542	S31653	07C 18N	ATI 316LN	
1.4408	SCS14	GX6CrNiMo18-10	CF-8M	316C16			2343	X7CrNiMo2010	F.8414	J92900	10G2S2MSL		
1.4410	SCS 14 A	GX10CrNiMo18-9				Z5CND20-12M	2328				S32750		
1.4429	SUS316LN	X2CrNiMoN17-13-3	316Ln	316S62		Z2CND17-13AZ	2375	X2CrNiMoN17133	F.3543		03KH16N15M3		
1.4435	SUS316L	X2CrNiMo18143	316L	316S11		Z3CND17-12-03	2375	X2CrNiMo17 13 2	F.3533	S31603	03C 17N14M3		
1.4436	SUS316	X3CrNiMo17-13-3	316	316S19		Z6CND18-12-03	2343	X5CrNiMo17 12 2	F.3543	S31600			
1.4438	SUS317L	X2CrNiMo18164	317L	317S12		Z2CND19-15-04	2367	X2CrNiMo18 16 4	F.3539	S31703		ATI 317L	
1.4439		X2CrNiMoN17135	(s31726)			Z3CND18-14-06AZ							
1.4440		X2CrNiMo18-16											
1.4449	SUS317	X5CrNiMo17133	317	317S16				X5CrNiMo1815		S31700		ATI 317	
1.4460	SUS 329 J1	X8CrNiMo275	329				2324			S32900		10RE51	
1.4462	SUS329J3L	X2CrNiMoN2253		318S13		Z3CND22-05AZ	2377			S31803		ATI 2205TM	
1.4500		X7NiCrMoCuNb2520				Z3NCDU25-20M					J95150		
1.4521	SUS444	X2CrMoTi18-2	443444				2326	X2CrMoTi18 2	F.3123				
1.4539		X1NiCrMoCuN25205				Z2NCDU25-20	2562			N08904		ATI 904L	
1.4541	SUS321	X14CrNiTi18-10	321	321S31		Z6CNT18-10	2337	X6CrNiTi18 11	F.3523	S32100	06C 18N10T	ATI 321	
1.4542	SUS630	X5CrNiCuNb174	630			Z7CNU15-05						UGIMA 4542	
1.4545		Z7CNU15.05	15-5PH							S15500		ATI 15-5	
1.4547		X1CrNiMoN20187	S31254				2378			S31254		Uranus B25 6Mo	
1.4550	SUS347	X6CrNiNb18-10	347	347S17	58F	Z6CNNb18-10	2338	X6CrNiNb18 11	F.3552	S34700	08C 18N12B	ATI 347	
1.4552	SCS 21	GX7CrNiNb18-9				Z4CNNb19-10M				J92710			
1.4568	SUS 631	X 7 CrNiAl 17 7		316S111		Z 9 CAN 17-7	2388	Z8CNA17-07		S17700	09C 17NJU1	17-7PH	
1.4571	SUS 316Ti	X6CrNiMoTi17-12-2	316Ti	320S31	58J	Z6NDT17-12	2350	X6CrNiMoTi17 12	F.3535		10C 17N13M2T	ATI 316Ti	
1.4581	SCS 22	GX5CrNiMoNb18		318C17		Z4CNDNb18-12M							
1.4583		X6CrNiMoNb18-12	318	303S21		Z15CNS20-12		X15CrNiSi2 12					
1.4585		GX7CrNiMoCuNb1818						X6CrNiMoTi17 12		J94651			
1.4821		X20CrNiSi254				Z20CNS25-04				S44635			
1.4823		GX40CrNiSi274								J92605			
1.4828	SCS17	X15CrNiSi20-12	309	309S24	58C	Z15CNS20-12			F.8414	S30900	20C 20N14S2	ATI 309	
1.4833	SUS 309 S	X6CrNi2213	309S	309S13		Z15CN24-13				J93400			
1.4845	SUH310	X12CrNi25-21	310S	310S24		Z12CN25-20	2361	X6CrNi2520	F.331	S31008	20C 23N18	ATI 310S	
1.4878	SUS321	X12CrNiTi18-9	321	321S20	58B	Z6CNT18-12(B)	2337	X6CrNiTi1811	F.3553	S32100		ACX315	
1.4891		X5CrNiNb18-10	S330415				2372						
1.4893		X8CrNiNb11	S30815				2368						
1.4948		X6CrNi1811	304H	304S51		Z5CN18-09	2333			S30480			
1.4980		X5NiCrTi2515	660				2570			S66286		Incoloy A 286	
		X5NiCrN3525											
		X2CrNiMoN18134	S31753										
		X2CrNiMoN25227											

Informazioni tecniche

Gruppi Materiali

K		VDI 3323 15	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			Ghisa grigia			Perlitica / Ferritica					180	10
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
0.6010	FC100	GG10	A48 20 B	Grade 100	GJL-100	Ft 10 D	0100	G10	FG10		Sc 10	
0.6015	FC150	GG15	A48 25 B	Grade 150	GJL-150	Ft 15 D	0115	G15	FG15		Sc 15	
0.6020	FC200	GG20	A48 30 B	Grade 220	GJL-200	Ft 20 D	0120	G20	FG20	W06020	Sc 20	
0.6025	FC250	GG25	A48 40 B	Grade 260	GJL-250	Ft 25 D	0125	G25	FG25		Sc 25	
0.6660		GGL-NiCr 20 2	1050/700/7	Grade F2	GJLA-XNiCr 20-2	L-NC202	0523	-		F41002		Ni-Resist 2
1.4449	SUS317	XSCrNiMo17133	317	317S16				X5CrNiMo1815		S31700		ATI 317

K		VDI 3323 16	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			Ghisa grigia			Perlitica (Martensitica)					260	26
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
0.6025	FC250	GG25	A48 40 B	Grade 260	GJL-250	Ft 25 D	0125	G25	FG25		Sc 25	
0.6030	FC300	GG30	A48 45 B	Grade 300	GJL-300	Ft 30 D	0130	G30	FG30		Sc 30	
0.6035	FC350	GG35	A48 50 B	Grade 350	GJL-350	Ft 35 D	0135	G35	FG35		Sc 35	
0.6040	FC400	GG40	A48 60 B	Grade 400	GJL-400	Ft 40 D	0140	G40	FC40		Sc 40	

K		VDI 3323 17	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			Ghisa nodulare			Ferritica					160	3
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
0.7033	FCD350-22L	GGG35.3	-	350/22L40	GJS-350-22-LT	FGS 370-17	0717-15	-				
0.7040	FCD400	GGG40	60-40-18	SNG 420-12	GJS-400-15	FCS 400-12	0717-02	GS 400-12	FG E38-17	F32800	Vc 42-12	
0.7043	FCD 370	GGG40.3	60-40-18	SNG 370-17	GJS-400-18-LT	FGS 370-17	0717-12	GS0 42-17			Vc 42-12	
0.6040	FC400	GG40	A48 60 B	Grade 400	GJL-400	Ft 40 D	0140	G40	FC40		Sc 40	

K		VDI 3323 18	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			Ghisa nodulare			Perlitica					250	25
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
0.7050	FCD500	GGG50	80-55-06	SNG 500-7	GJS-500-7	FGS 500-7	0727-02	GS 500-7	FG E50-7	F33100	Vc 50-2	
0.7060	FCD600	GGG60	80-55-06	SNG 600-3	GJS-600-3	FGS 600-3	0732-03	GS 600-3	FG E60-2		Vc 60-2	
0.7070	FCD700	GGG70	100-70-03	SNG 700-2	GJS-700-2	FGS 700-2	0737-01	GS 700-2	FG S70-2	F34800	Vc 70-2	
0.7652	FCDA-NiMn 13 7	GGG NiMn 13-7	-	Grade S6	GJSA-XNiMn 13-7	FGS Ni13 Mn7	0772	-				Nodumag
0.7660		GGG NiCr 20-2	A436 D2	Grade S2	GJSA-XNiCr 20-2	FGS Ni20 Cr2	0776	-				Ni-Resist D-2

Informazioni tecniche

Gruppi Materiali

Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE/IHA	UNS	GOST	Brands	K	VDI 3323	Descrizione Materiale	Composizione / Struttura / Trattamento	HB	HRc
0.8135	FCMW330	GTS-35	32510	B 340-12	GJMB350-10	MN 35-10	0815	GMN 35	GTS35		Kc 35-10							

Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE/IHA	UNS	GOST	Brands	K	VDI 3323	Descrizione Materiale	Composizione / Struttura / Trattamento	HB	HRc
0.8145	FCMW370	GTS-45	A220-40010	P 440-7	GJMB450-6	MN 450	0852	GMN 45										
0.8155	FCMP490	GTS-55	50005	P 510-4	GJMB-550-4	MP 50-5	0854	GMN 55			Kc 60-3							
0.8165	FCMP590	GTS-65	70003	P 570-3	GJMB-650-2	MN 650-3	0856	GMN 65										
0.8170	FCMP690	GTS-70	90001	P 690-2	GJMB-700-2	MN 700-2	0862	GMN 70			Kc 70-2							

Informazioni tecniche

Gruppi Materiali

N		VDI 3323 21	Descrizione Materiale Alluminio legato			Composizione / Struttura / Trattamento Non trattabile					HB 60	HRC
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
3.0205		Al99	Al99									
3.0255	(A1050)	Al99.5	1000	L31		A59050C					D1	
3.3315		AlMg1										

N		VDI 3323 22	Descrizione Materiale Alluminio legato			Composizione / Struttura / Trattamento Duro					HB 100	HRC
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
3.1325		AlCuMg1									AD35	
3.1655	A2011	AlCuSiPb										
3.2315		AlMgSi1									AK9	
3.4345		AlZnMgCu0,5	7050	L86		AZ4GU/9051		811-04				
3.4365	7075	AlZnMgCu1,5	7075	7075		7075		AlZn5.8MgCuCr			B95	

N		VDI 3323 23	Descrizione Materiale Fusione di alluminio, legato			Composizione / Struttura / Trattamento ≤ 12% Si, Non trattabile					HB 75	HRC
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
3.2163		G-AlSi9Cu3									VAL8	
3.2382		GD-AlSi10Mg										
3.2383		G-AlSi0Mg(Cu)	A360.2	LM9			4253					
3.2581		G-AlSi12										
3.3561		G-AlMg5										
3.5101		G-MgZn4sE1Zr1	ZE41	MAG5								
3.5103		MgSE3Zn27r1	EZ33	MAG6		G-TR3Z2						
3.5812		G-MgAl8Zn1	AZ81	NMAG1								
3.5912		G-MgAl9Zn1	AZ91	MAG7								
			A356-72	2789		NFA32-201						
A5052			356.1	LM25			4244				AK7	
		G-AlSi12	A413.2	LM6			4261					
ADC12		G-AlSi12(Cu)	A413.1	LM20			4260				AK12	
A6061		GD-AlSi12	A413.0				4247					
A7075		GD-AlSi8Cu3	A380.1	LM24			4250					

Informazioni tecniche

Gruppi Materiali

N		VDI 3323 24	Descrizione Materiale Fusione di alluminio, legato			Composizione / Struttura / Trattamento ≤ 12% Si, Trattabile, Indurito					HB 90	HRc
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
2.1871		G-AlCu4TiMg										
3.1754		G-AlCu5Ni1,5										
3.2371		G-AlSi7Mg	4218B								AK8	
3.2373	C4BS	G-AlSi9MgWA	SC64D			A-S7G	4251				AK9	
3.2381		G-AlSi10Mg									AK12	
3.5106		G-MgAg3SE2Zr1	QE22	mag12								
		G-ALMG5	GD-AISI12	LM5		A-SU12	4252					

N		VDI 3323 26	Descrizione Materiale Rame e sue leghe (Bronzo / Ottone)			Composizione / Struttura / Trattamento Leghe a facile lavorabilità, PB>1%					HB 110	HRc
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
2.0375		CuZn36Pb3									LS60-2	
2.1090		G-CuSn75pb	C93200			U-E7Z5pb4						
2.1096		G-CuSn5ZnPB	c83600	LG2								
2.1098		G-CuSn2Znpb	C83600									
2.1182		G-CuPb15Sn	C23000	LB1		U-pb15E8						

N		VDI 3323 27	Descrizione Materiale Rame e sue leghe (Bronzo / Ottone)			Composizione / Struttura / Trattamento CuZn, CuSnZn (Ottone)					HB 90	HRc
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
2.0240	C2300	CuZn15									L90	
2.0321		CuZn37	C27200	cz108		CuZn36,CuZn37		C2700			L63	
2.0590		G-CuZn40Fe										
2.0592		G-CuZn35Al1	C86500	U-Z36N3		HTB1						
2.0596		G-CuZn34Al2	C86200	HTB1		U-Z36N3					LT623AD	
2.1293		CuCrZr	C18200	CC102		U-Cr0-8Zr						

N		VDI 3323 28	Descrizione Materiale Rame e sue leghe (Bronzo / Ottone)			Composizione / Struttura / Trattamento CuSn, rame senza piombo e rame elettrolitico					HB 100	HRc
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
2.0060		E-Cu57										
2.0966		CuAl10Ni5Fe4	C63000	Ca104		U-A10N					BrAD	
2.0975		G-CuAl10Ni	B-148-52									
2.1050		G-CuSn10	c90700	CT1								
2.1052		G-CuSn12	C90800	pb2		UE12P						
2.1292		G-CuCrF35	C81500	CC1-FF								

Informazioni tecniche

Gruppi Materiali

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRc
			AISI/ASTM/SAE	BS	EN	Base Fe, Ricotto						
<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="font-size: 2em; font-weight: bold; color: #0070C0;">S</div> <div style="text-align: center;"> VDI 3323 31 </div> <div style="text-align: center;"> Descrizione Materiale Superleghe resistenti al calore </div> <div style="text-align: center;"> Composizione / Struttura / Trattamento Base Fe, Ricotto </div> <div style="text-align: center;"> HB 200 </div> <div style="text-align: center;"> HRc 15 </div> </div>												
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
1.4558	NCF 800 TB	X2NiCrAlTi3220	N08800	NA15								
1.4562		X1NiCrMoCu32287	N08031									
1.4563		X1NiCrMoCuN31274	N08028			Z1NCU31-27-03	2584				EK77	
1.4864	SUH330	X12NiCrSi36-16	330	NA17		Z12NCS37-18				N08330		
1.4865	SCH15	GX40NiCrSi38-18		330C40				XG50NiCr3919		J94605		
1.4958		X5NiCrAlTi3120										

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRc
			AISI/ASTM/SAE	BS	EN	Base Fe, Invecchiata						
<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="font-size: 2em; font-weight: bold; color: #0070C0;">S</div> <div style="text-align: center;"> VDI 3323 32 </div> <div style="text-align: center;"> Descrizione Materiale Superleghe resistenti al calore </div> <div style="text-align: center;"> Composizione / Struttura / Trattamento Base Fe, Invecchiata </div> <div style="text-align: center;"> HB 280 </div> <div style="text-align: center;"> HRc 30 </div> </div>												
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
1.4977		X40CoCrNi2020				Z42CNKDWNb						

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRc
			AISI/ASTM/SAE	BS	EN	Base Ni o Co, Ricotto						
<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="font-size: 2em; font-weight: bold; color: #0070C0;">S</div> <div style="text-align: center;"> VDI 3323 33 </div> <div style="text-align: center;"> Descrizione Materiale Superleghe resistenti al calore </div> <div style="text-align: center;"> Composizione / Struttura / Trattamento Base Ni o Co, Ricotto </div> <div style="text-align: center;"> HB 250 </div> <div style="text-align: center;"> HRc 25 </div> </div>												
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
2.4360		NiCu30Fe		NA13		NU30				N04400		Monel400
2.4603		NiCr30 FeMo	5390A			NC22FeD						Hastelloy G-30
2.4610		NiMo16Cr16Ti								N26455		Hastelloy C-4
2.4630		NiCr20Ti		HRS_203-4		NC20T				N06075		Nimonic75
2.4631	NCF 80A	NiCr20TiAl		Hr40		NC20TA				N07080	KHN771YuR	Nimonic 80A
2.4642	NCF 690	NiCr29Fe				Nnc30Fe				N06690		Inconel 690
2.4856		NiCr22Mo9Nb		NA21		NC22FeDNb				N06625		Inconel 625
2.4858		NiCr21Mo		NA16		NC21FeDU				N08825	KHN38VT	Incoloy 825

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRc
			AISI/ASTM/SAE	BS	EN	Base Ni o Co, Invecchiato						
<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="font-size: 2em; font-weight: bold; color: #0070C0;">S</div> <div style="text-align: center;"> VDI 3323 34 </div> <div style="text-align: center;"> Descrizione Materiale Superleghe resistenti al calore </div> <div style="text-align: center;"> Composizione / Struttura / Trattamento Base Ni o Co, Invecchiato </div> <div style="text-align: center;"> HB 350 </div> <div style="text-align: center;"> HRc 38 </div> </div>												
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
2.4375		NiCu30Al	4676	NA18		NU30AT				N05500		MonelK500
2.4662		NiFe35Cr14MoTi	5660			ZSNCDT42				N09901		Incoloy 901
2.4668		NiCr19Fe19NbMo	5383	HR8		NC19eNB				N07718		Inconel 718
2.4670		S-NiCr13A16MoNb	5391	Mar-46		NC12AD						Nimocast 713
2.4694		NiCr16Fe7TiAl								N07751		Inconel 751
2.4955		NiFe25Cr20NbTi										
2.4964		CoCr20W15Ni	5772			KC20WN						Haynes 25
		CoCr22W14Ni	AMS 5772			KC22WN						

Informazioni tecniche

Gruppi Materiali

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRc	
			AISI/ASTM/SAE	BS	EN	Base Ni o Co, Fuso					320	34	
2.4669		NiCr15Fe7TiAl				NC15TNbA					N07750	Inconel X750	
2.4685		G-NiMo28									N10665	Hastelloy B	
2.4810		G-NiMo30										Hastelloy C	
2.4973		NiCr19Co11MoTi	AMS 5399			NC19KDT					VTS-1		
3.7115		TiAl5Sn2									R54520	VT1-00	ATI Grade 6

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRc
			AISI/ASTM/SAE	BS	EN	Titanio puro					400 Rm	
2.4674		NiCo15Cr10MoAlTi	AMS 5397								N13100	IN 100
3.7025		Ti1	R50250	2TA1							R50250	ATI 30 CP Gr. 1
3.7225		Ti1pd	R52250	TP1							R52250	

Mat'l No.	JIS	DIN	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRc
			AISI/ASTM/SAE	BS	EN	Leghe Alpha + Beta, Temprato					1050 Rm	
3.7124		TiCu2		2TA21-24								
3.7145		TiAl6Sn2Zr4Mo2Si	R54620								R54620	
3.7165		TiAl6V4	AMS R56400	TA10-13		T-A6V					VT6	
3.7185		TiAl4Mo4Sn2		TA45-51								
3.7195		TiAl3V2.5									R56320	ATI 3-2.5
		TiAl4Mo4Sn4Si0.5										
		TiAl5Sn2.5	AMS R54520	TA14/17		T-A5E						
		Ti6Al4VELI	AMS R56401	TA11								

Informazioni tecniche

Gruppi Materiali

H		VDI 3323 38	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			Acciaio temprato			Temprato					550	55
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
1.1231	S70 C-CSP	Ck 67	1070	060 A 67	C 675	XC 68	1770	C 70	F.5103		70	
1.1248	C 75	Ck 75	1078, 1080	060 A 78	C 755	XC 75	1774	C 75	F.5107		75	
1.1274	SUP 4	Ck 101	1095	060 A 96	C 1005	XC100	1870	C100	F.5117			
1.1545	SK 3	C 105 W1	W1	BW 2	C 105U	Y1 105	1880	C 100 KU	F.5118		U10A	
1.2762		75CrMoNiW67	-	-	-	-	-	-				
1.3401	SCMnH1	GX120Mn12	A128(A)			Z120M12	2183	GX120Mn12	F.8251		110G13L	
1.4021	SUS 420 J1	X 20 Cr 13	420	420 S 37	X 20 Cr 13	Z 20 C 13	2303	X 20 Cr 13	F.5261		20KH13	ATI 420
1.4109	SUS 440 A	X 65 CrMo 14	440 A	-	X 70 CrMo 15	Z 70 D 14	-	-				ATI 440A
1.4112	SUS 440 B	X 90 CrMoV 18	440 B	409 S 19	X 90 CrMoV 18	Z 2 CND 18 05	2327	X CrTi 12				
1.4125	SUS 440 C	X 105 CrMo 17	440 C	-	X 105 CrMo 17	Z 100 CD 17	-	X 105 CrMo 17			95KH18	ATI 440C
1.6746		32NiCrMo14-5	-	832M31	32niCrM0145	35NCD14	-	-				
1.7176	SUP9(A)	55Cr3	5155	527A60	48	55C3	2253	55Cr3				
1.7225	SCM 440 (H)	42CrMo4	4140	708 M 40	42 CrMo 4	42 CD 4	2244	42 CrMo 4	F.1252		38HM	

H		VDI 3323 40	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			Fusione di ghisa			Fusione					400	42
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
0.9620		GX260NiCr42	A532 IB	Grade 2 A	GJN-HV520	FB Ni4 Cr2 BC	0512	-		F45001		Ni-Hard2
0.9625		GX330NiCr42	A532 IA	Grade 2 B	GJN-HV550	FB Ni4 Cr2 HC	0513	-		F45000		Ni-Hard1
0.9630		GX300 CrNiSi 9 5 2	A532 ID	Grade 2 C	GJN-HV600	FB Cr9 Ni5	0457	-		F45003		Ni-Hard 4
0.9640		GX300CrMoNi1521	-	-	-	-	-	-		F45005		
0.9650		GX260Cr27	-	Grade 3 D	-	-	0466	-				
0.9655		GX300CrNiMo271	-	Grade 3 E	-	-	-	-			20C 25N2052	
1.4841	SUH 310	X15CrNiSi25-20	310	314S31	X 15 CrNiSi 25 20	Z15CNS25-20	-	-		S31400		Cronifer 2520

H		VDI 3323 41	Descrizione Materiale			Composizione / Struttura / Trattamento					HB	HRC
			Ghisa temprata			Temprato					550	55
Mat'l No.	JIS	DIN	AISI/ASTM/SAE	BS	EN	AFNOR	SS	UNI	UNE / IHA	UNS	GOST	Brands
0.9635		GX300 CrMo 15 3	-	-	-	-	-	-				
0.9645		GX260 CrMoNi 20 21	-	-	-	-	-	-		F45007		